

DART
AEROSPACE

Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D350-616-015
Job Sheet 196649


Part No: D350-616-015

Job Qty: 4 pcs

Part Name: Deck Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/18/19

Job Tracking No:

Due Date: 7/12/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV H IPP Rev:C Removed Manufacturing 05-12-05 JLM IPP Rev:D Add D3494-1 05-12-05 JLM IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec IPP REV:G 13.04.03 PER IIN REV:F DD VERF:JLM IPP REV:H 13.05.21 AS PER DWG REV.G DD VERF:JLM IPP REV:H 16.04.19 NOW @ CHG005 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	4 pcs		7/12/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		Oscar
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
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							Packaging 1 - 22		
							Packaging 1 - 23		
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							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S211244

Part: D350-616-015

Job No: 196649

Serial No/Batch: S211244

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH96 - 10 Issue Rev FA05TC SR004051

Plex 6/18/19 12:37 PM Dart.lajeunesse.marie

6/18/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

120 QC 4	4 pcs	7/12/19	0.00 0.00	Packaging 1 - 30	
				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				DC - 1 - B4B	
				DC - 2 - B4B	
				QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	
135 DC - 1 - B4B	4 pcs	7/12/19	0.00 0.00		
140 QC 21 - FG	4 pcs	7/12/19	0.00 0.00		

Max B

9/11/2019

M.

DAG
21
9-09

SEP 11 2019

DAG
21
9-09

SEP 11 2019

Part Op 120 - (QC4- 100% Inspect kits for completeness)
 Descriptions: 130 - (Identify as per dwg & Stock Location: _____)

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140 - (QC21- Final Inspection - Work Order Release)

011421

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2344	Deck Plate Aft	2 4 pcs (1 ea)	110-Packaging 1 - Pick Kit	S191851 ✓✓
D2348	Wearplate (Key Way)	8 16 pcs (4 ea)	110-Packaging 1 - Pick Kit	S204481 ✓✓
D2353	Stiffener	2 4 pcs (1 ea)	110-Packaging 1 - Pick Kit	S206485 ✓✓
D2364	Deck Plate Fwd	2 4 pcs (1 ea)	110-Packaging 1 - Pick Kit	S192062 ✓✓
D2365	Wearplate Pip Pin	4 8 pcs (2 ea)	110-Packaging 1 - Pick Kit	S192153 ✓✓
D2369-1	Locator Plate	2 4 pcs (1 ea)	110-Packaging 1 - Pick Kit	S200603 ✓✓
D2369-3	Locator Plate	2 4 pcs (1 ea)	110-Packaging 1 - Pick Kit	S200654 ✓✓
D4780-041	Fwd Cover Mounting Bracket Assembly	2 4 pcs (1 ea)	110-Packaging 1 - Pick Kit	S207804 ✓✓
D5387-041	Aft Cover Mounting Bracket Assembly	2 4 pcs (1 ea)	110-Packaging 1 - Pick Kit	S208524 ✓✓
D5388-1	Stub Cover	2 4 pcs (1 ea)	110-Packaging 1 - Pick Kit	S192892 ✓✓
MS20426AD4-5	Rivet	50 100 Ea (2 ea)	110-Packaging 1 - Pick Kit	S083538 ✓✓
MS20426AD4-6	Rivet	50 100 Ea (2 ea)	110-Packaging 1 - Pick Kit	S185056 ✓✓
MS20426AD5-7	Rivet	12 24 Ea (6 ea)	110-Packaging 1 - Pick Kit	FN133922-36 ✓✓
MS20426AD5-8	Rivet	12 24 Ea (6 ea)	110-Packaging 1 - Pick Kit	S176468 ✓✓
MS20601-AD4W2	Rivet	30 60 Ea (1 ea)	110-Packaging 1 - Pick Kit	S193827 ✓✓
MS20601-AD4W3	Rivet	60 120 Ea (2 ea)	110-Packaging 1 - Pick Kit	S160312 ✓✓
MS21042L3	Nut	12 24 Ea (6 ea)	110-Packaging 1 - Pick Kit	S204283 ✓✓
MS24693-C273	Screw	12 24 Ea (6 ea)	110-Packaging 1 - Pick Kit	S193600 ✓✓
MS24693-C48	Screw	44 88 Ea (2 ea)	110-Packaging 1 - Pick Kit	S193831 ✓✓
MS35207-263	Screw	16 32 Ea (8 ea)	110-Packaging 1 - Pick Kit	S135803 ✓✓
NAS1149D0363J	Washer	26 52 Ea (13 ea)	110-Packaging 1 - Pick Kit	S191331 ✓✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D2344	4	4	0
	D2348	16	40	0
	D2353	4	2	0
	D2364	4	4	0
	D2365	8	9	0
	D2369-1	4	0	0
	D2369-3	4	0	0
	D4780-041	4	13	0
	D5387-041	4	15	0
	D5388-1	4	0	0
	MS20426AD4-5	100	639	0
	MS20426AD4-6	100	957	0
	MS20426AD5-7	24	759	0
	MS20426AD5-8	24	1,775	0
	MS20601-AD4W2	60	190	0
	MS20601-AD4W3	120	618	0
	MS21042L3	24	1,419	0
	MS24693-C273	24	83	0
	MS24693-C48	88	222	0
	MS35207-263	32	331	0
	NAS1149D0363J	52	1,801	0

Part Specifications

Specifications could not be found.

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Master Unit No

011421

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



DISPOSITION		DEPARTMENT/PROCESS																																																																											
Job: _____	Rework ☐	Skid-tube ☐	Cross tube ☐	Eng. (Non-AW) ☐	Engineering ☐																																																																								
Part No. _____	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Water Jet ☐																																																																								
	Use-as-is ☐	Large Fab ☐	Finishing ☐	Rec/Store/Packaging ☐	Supplier ☐																																																																								
					Quality ☐																																																																								
Date: _____	Sequence #: _____	QTY Affected: _____		MRB (QS1042) _____																																																																									
Description Work Order Deviation		Disposition																																																																											
Root Cause <table border="1"><tr><td>Operator</td><td>☐</td></tr><tr><td>Manufacturing Process</td><td>☐</td></tr><tr><td>Equip/Tooling</td><td>☐</td></tr><tr><td>Handling/Preservation</td><td>☐</td></tr><tr><td>Material</td><td>☐</td></tr><tr><td>Product Improvement</td><td>☐</td></tr><tr><td>Process Improvement</td><td>☐</td></tr><tr><td>Human Factors</td><td>☐</td></tr></table>		Operator	☐	Manufacturing Process	☐	Equip/Tooling	☐	Handling/Preservation	☐	Material	☐	Product Improvement	☐	Process Improvement	☐	Human Factors	☐	FAULT CATEGORY <table border="1"><tr><td>Pressure/Forced</td><td>☐</td><td>Contamination</td><td>☐</td><td>Power Loss/Surge</td><td>☐</td><td>Positioned Wrong</td><td>☐</td></tr><tr><td>Bending</td><td>☐</td><td>Misaligned/off center</td><td>☐</td><td>Folio/Program</td><td>☐</td><td>Outside Tolerance</td><td>☐</td></tr><tr><td>Crushing</td><td>☐</td><td>BOM/Route</td><td>☐</td><td>Grain Direction</td><td>☐</td><td>Drawing</td><td>☐</td></tr><tr><td>Cracks</td><td>☐</td><td>Broken/Damage/Defect</td><td>☐</td><td>Weld</td><td>☐</td><td>Finish</td><td>☐</td></tr><tr><td>Crimp/Kink/Ripple/Wave/Twist</td><td>☐</td><td>Incomplete/Unclear Instructions</td><td>☐</td><td>Wrong Stock Pulled</td><td>☐</td><td>Part Lost/Missing</td><td>☐</td></tr><tr><td>Marks/Chatter</td><td>☐</td><td>Drill Holes</td><td>☐</td><td>Out of Sequence</td><td>☐</td><td>Misread</td><td>☐</td></tr><tr><td>Mislabeled</td><td>☐</td><td>Fit/Function</td><td>☐</td><td>Off-set/Set-up</td><td>☐</td><td></td><td></td></tr></table> Other/Details:				Pressure/Forced	☐	Contamination	☐	Power Loss/Surge	☐	Positioned Wrong	☐	Bending	☐	Misaligned/off center	☐	Folio/Program	☐	Outside Tolerance	☐	Crushing	☐	BOM/Route	☐	Grain Direction	☐	Drawing	☐	Cracks	☐	Broken/Damage/Defect	☐	Weld	☐	Finish	☐	Crimp/Kink/Ripple/Wave/Twist	☐	Incomplete/Unclear Instructions	☐	Wrong Stock Pulled	☐	Part Lost/Missing	☐	Marks/Chatter	☐	Drill Holes	☐	Out of Sequence	☐	Misread	☐	Mislabeled	☐	Fit/Function	☐	Off-set/Set-up	☐		
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		Lead hand / Supervisor _____																																																																											
		QC / QA Coordinator _____																																																																											

QTY - 011	QTY - 013	QTY - 015	Part Number	Description
X			D350-616-011	Emergency Litter Kit
1	X		D350-616-013	Deck Plate and Tie Down Kit
	1	X	D350-616-015	Deck Plate Kit
			D2344	DECK PLATE (AFT)
			D2348	WEAR PLATE (KEY WAY)
			D2353	STIFFENER
	1		D2360	LITTER TIE DOWN (LOCKING)
			D2364	DECK PLATE (FWD)
			D2365	WEAR PLATE (PIP PIN)
			D2369-1	LOCATOR PLATE
			D2369-3	LOCATOR PLATE
1			D2370-1	LITTER ASSEMBLY
1			D4812-041	PATIENT STOP ASSY (REPLACES D2493)
	1		D3179-041	LITTER TIE DOWN (NON-LOCKING)
			D4788-041	FWD COVER MOUNTING BRACKET ASSY
			D5387-041	AFT COVER MOUNTING BRACKET ASSY (REPLACES D4779-041)
			D5388-1	STUB COVER (REPLACES D4778-1 AND D3494-1)
		25	MS20426AD4-5	RIVET
		20	MS20426AD4-6	RIVET
		10	MS20426AD5-7	RIVET
		6	MS20426AD5-8	RIVET
		15	MS20601AD4W2	BLIND RIVET (or CR9162-4-2)
		30	MS20601AD4W3	BLIND RIVET (or CR9162-4-3)
		6	MS21042L3	NUT (or MS21042-3)
		9	MS24693C273	SCREW (or MS24693-273)
		22	MS24693C48	SCREW (or MS24693-48)
		7	MS35207-263	SCREW
		13	NAS1149LD0363J	WASHER (or AN960JD10)

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CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED
BY: 
D. SHEPHERD (DE # 02)

DATE: 16.03.11
CERT. NO.: SH96-10
ISSUE NO.: 3

H	D5387-041 AND D5388-1 WERE D4779-041 AND D4788-1; REVISED SHT 3; ADDED TRIM NOTE ON SHEET 10. REASON: PAR15-415 AND PAR15-467.	MB	16.03.11
G	D4812-041 PATIENT STOP ASSY WAS D2493 (SH1), UPDATE WEIGHT AND BALANCE TABLE (SH2), NEW PART/ FIGURE (SH7), REVISE FIGURE (SH 9), ADD OPTION APPLICABILITY NOTE (SH11)	DB	13.04.01
F	REPLACE MMS-D350-616 REF. WITH ICA-D350-616 INCORPORATE DSI 9845	DC	13.03.01
E	MAKE DSI 9310 STANDARD, D3179-041 REPLACES D2350	RF	08.11.07
D	ADD D3494-1 STUB COVER	MB	06.01.19
C	ADD DSI 9112/9117/9130/9236/9310	MB	06.01.10
B	ADD VIEW OF D2493 TO SHEET 9	BW	96.01.09
A	NEW ISSUE	BW	95.02.20
REV.	DESCRIPTION	BY	DATE
DESIGN	BW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	MB		
CHECKED	ASS	DRAWING NO. D350-616	REV. H
MFG. APPR.	N/A	SHEET 1 OF 13	
APPROVED		TITLE	SCALE
DE APPR.		AS 350/355 LITTER KIT INSTALLATION	NTS
DATE	16.03.11	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	